

## MANUFACTURED WEDGES

### GENERAL

Wedges can be made to your specifications, by OBA, using Bakelite (Paper & Fabric), Polyester Glass (GPO3), Epoxy Glass (G10 & G11), Epoxy Phenolic Laminate, Magnetic Laminate or other materials.

We provide on the following page an enquiry form which list typical shapes with spaces for material, dimensions, and quantity. If the profile is not shown please contact your nearest OBA office.

Due to the wide variety of Manufactured Wedges insofar as Material and dimensions are concerned, all manufactured wedges are "made to order".

As part of quality control process, initially we supply 3 samples – A, B, C. These are the size specified, under size and oversized. The wedges will be manufactured and supplied once a selection for fit is made. .

## Fabricated Motor and Generator Wedges -Order / Enquiry Form

**Please complete and forward with your enquiry and/or purchase order.**

Machine Manufacturer	Ref. No.		
kW	R.P.M		
Frame Size	Serial No.		
Cooling Vents	Dimen	Depth	Angle Spacing
Delivery Required	Urgent		
Stator	Rotor		
Material Grade	G10	G11	ESP
	GPO3	Magnetic	Lead-In Req. Yes / No
	Other		
Number of wedges	Machine	Spares	Total
Sample available	Yes / No		Profile (Fig)
	W	T	
Dimensions	W1		W2
	H		Angle
Is a "Lead-In" required		Yes / No	

**Please ensure that either "Angle" or W1, W2 & H are completed for figures 4, 6, 7, 8, and 9**

Do you require OBA to provide a magnetic wedge test sample before order supply

Yes / No

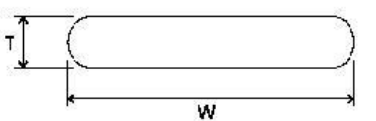


Fig. 1

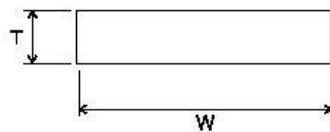


Fig. 2

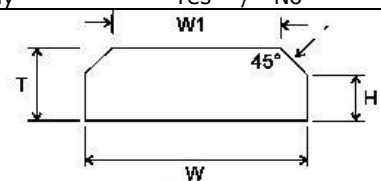


Fig.3

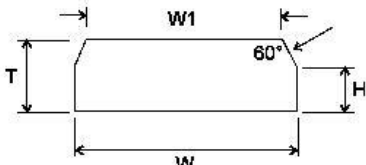


Fig. 4

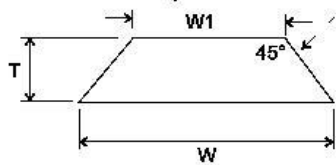


Fig. 5

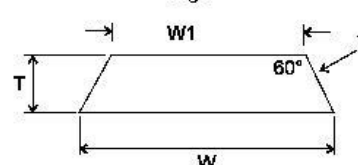


Fig. 6

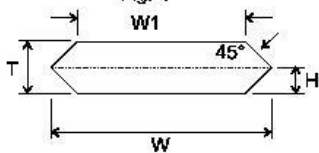


Fig. 7

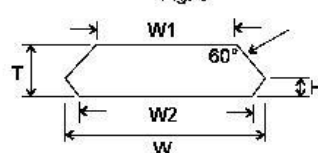


Fig. 8

Fig. 9  
Other - Please draw